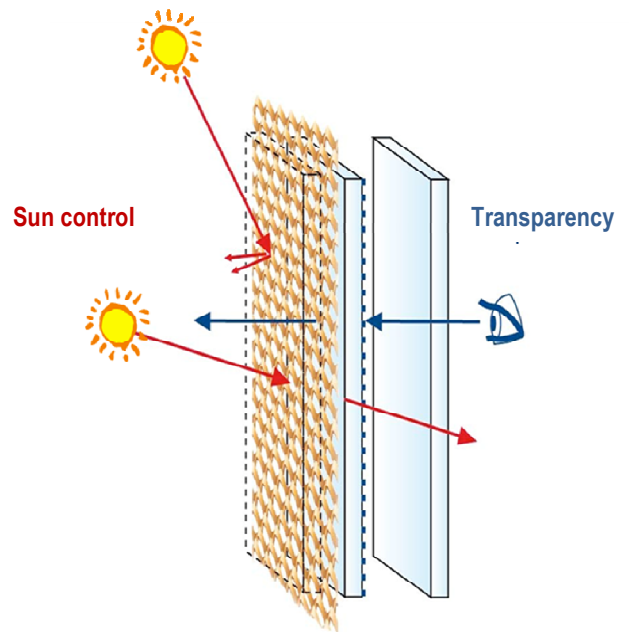


OKATECH – Insulating Glass with Metal Interlayer

OKATECH can integrate many different designs of wire mesh, expanded metal or fabric as a design element with variable functions:

- efficient solar control that can also be directionally selective, depending on the type of inlay used
- Through-vision from inside to outside -depending on the lighting conditions
- Privacy screening from outside to inside
- Good heat insulation
- Lends the glass façade a visual structure, colour and textured shine
- Can be easily recycled
- Visibility for birds
- Individual design options



Physical construction properties

Thermal insulation

In the standard make-up, the U_g -value is 1.0 - 1.2 - 1.5 $W/(m^2K)$ (0.18 - 0.21 - 0.27 $Btu/hr/ft^2/°F$) depending on gas filling and coating; the mesh improves the U-value only marginal. Lower U_g values are possible by means of an additional cavity between the panes. If this is required, please consult us in advance.

Sound insulation

The integrated metal interlayers have no significant effect on the sound insulation. The achievable values depend on the glass assembly.

Spectral properties

OKATECH has directionally-selective properties, depending on the type of insert.

The function of OKATECH depends on the current radiation conditions. Partial through-vision is always given, despite the solar control which differs depending on the season and time of day

Integrated in a vertical façade, OKATECH functions as follows:

1. direct irradiation from high and medium solar altitude
 - thermal solar control with total solar energy transmittance values of as low, in particular secondary heat transfer without solar radiation transmission
 - glare protection
2. direct irradiation from low solar altitude
 - partial transmission of the direct sunlight
 - solar yields on south-facing façades

Technical values of standard types

The following information applies to standard make-ups consisting of a 6 mm outer pane, a 6 mm middle pane with a coating at #4 and a 6 mm inner pane.

Light transmission and total solar energy transmittance depend on the angle of incidence.

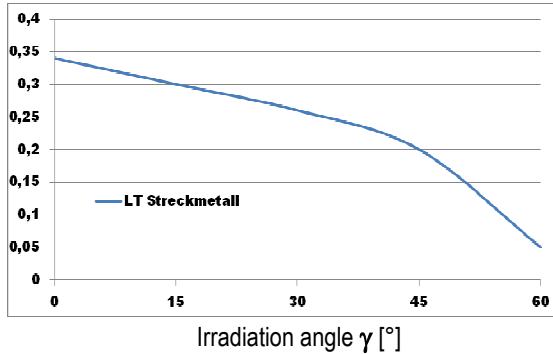


Figure 1:
Angle-selective light transmission T_v according to DIN EN 410 from OKATECH with solar control coating

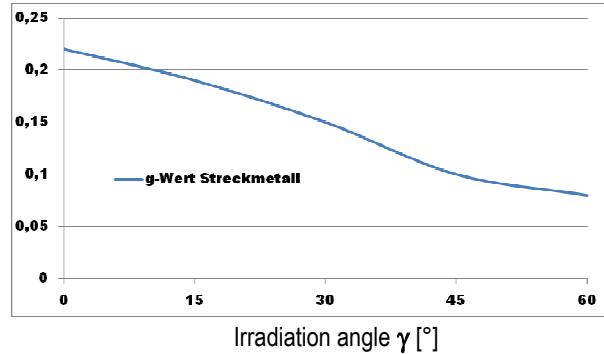


Figure 2:
TSET according to DIN EN 410 from OKATECH with solar control coating

Table 1: Technical values for standard make-up with low-e coating as well as solar control coating 70/35 T

Type OKATECH	Functional coating	T_v % max. ¹⁾	TSET % max. ¹⁾	U_g -value [W/(m ² K)] / U_g [Btu/(hr ft ² °F)] cavity 12 mm		
				Krypton	Argon	Air
Lamelle	low-e	36	31	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Lamelle	solar	31	21	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Sambesi 450	low-e	33	28	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Sambesi 450	solar	29	20	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Omega 1520	low-e	39	33	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Omega 1520	solar	34	22	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Kiwi	low-e	31	27	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Kiwi	solar	27	19	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Mandarin	low-e	31	27	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Mandarin	solar	27	19	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Expanded Metal Alu 10x5.8x1.55x1	low-e	39	31	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Expanded Metal Alu 10x5.8x1.55x1	solar	34	21	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Expanded Metal Alu 28x9x2.5x1.5	low-e	44	35	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Expanded Metal Alu 28x9x2.5x1.5	solar	38	24	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25
Expanded Metal Copper 20x10x2.5x0.8	low-e	45	36	1.0 / 0.18	1.2 / 0.21	1.5 / 0.26
Expanded Metal Copper 20x10x2.5x0.8	solar	39	24	0.9 / 0.16	1.1 / 0.19	1.4 / 0.25

¹⁾ for angle of incidence $\gamma = 0^\circ$ (vertical to the glass surface)

Data for other metal interlayer on request.

Legend and related values:

	unit	standard	technical term
U_g	W/(m ² K)	DIN EN 673 DIN EN 674	Thermal transmittance
TSET	%	DIN EN 410	Total solar energy transmittance or solar heat gain coefficient
T_v	%	DIN EN 410	Light transmission (direct/hemispheric resp. diffuse/hemispheric)
F_c	%	DIN 4108	Reduction factor of a solar control system, $F_c = TSET / TSET_{reference}$
SC	%	GANA Manual	Shading coefficient, $SC = TSET / 0.86$

The above data are approximate data. They are based on measurements of approved test institutes and calculations derived from these measurements. Values determined on a project-specific basis may vary from the above values. The values continue to vary if other coatings are used.

Direct transmission relates to direct incidence of light, generally vertical (model situation for direct sunlight). Diffuse transmission applies to homogeneous, diffuse incidence of light from the outer hemisphere (model situation for an overcast sky). All values were measured hemispherically.

A low-e coating or a combined solar and low-e coating at face #2 changes the colour appearance when viewed from outside.

The specified values may change as a result of technical developments. No guarantee is therefore given for their correctness.

Make-up

The special feature of *OKATECH* is that the respective metal insert is integrated in a slim, hermetically-sealed cavity between the panes and so requires no special attention in terms of installation, maintenance and cleaning.

In fact, the *OKATECH* element can be treated like conventional insulating glass. The glass thickness and type are based on the structural needs and constructional requirements.

Standard make-up

- Outer pane made of thermally treated glass
- Cavity 1: depending on metal inlay
- Middle pane made of thermally treated glass, coating on #4
- Cavity 2: up to 12 mm with gas filling
- Inner pane made of thermally treated glass

Dimensions

OKATECH Type	Max. width	Max. height
Lamelle	2000 mm	4000 mm
Sambesi 450	2000 mm	4000 mm
Omega 1520	2000 mm	4000 mm
Kiwi	2000 mm	4000 mm
Mandarin	1570 mm	3500 mm
Expanded Metal Alu	1250 mm	3500 mm
Expanded Metal Copper	1250 mm	3500 mm

The maximum area is 7 m². Special shapes are possible. The feasibility and divisions must be discussed with OKALUX beforehand. It may be necessary to use an increased secondary sealant in the case of smaller dimensions and/or greater thickness of glass. The required edge seal width must be discussed with OKALUX beforehand. Furthermore, the width of the OKATECH element is based on the maximum width of the respective inserts.

For tolerance reason and due to different thermal expansions, the insert may exhibit a visible light gap between the insert and the spacer bar. For this reason, the overall sealant (spacer bar + secondary seal) plus additional 12 mm have to be covered by a profile or by an appropriate edge screen printing.

In the case of a polysulphide as secondary seal, it may be necessary to use a exceed cover in order to provide sufficient UV protection. In the case of a frameless glazing system, it is generally recommended that the edge areas are covered using a UV-impenetrable edge enamelling. Depending on loading, the required sealant width can be considerably greater than that of "conventional" insulating glazing.

OKATECH insulating glass with metal mesh inserts can be differences in colour between and also within individual element. Optical changes may result on some surfaces from the effects to temperature and UV rays. Especially with neutral copper the appearance can vary visibly. This difference in surface coloration and degree of gloss are dependent on the materials used and do not represent a visual flaw or any other fault with the product. On the contrary, the natural and living appearance of the façade is considered a key product feature. Due to contact between glass surface and metal inlay vibrations can cause a sound. This is part of the design and does not represent a defect.

Small deformations i.e. in the form of waves may become visible when the soft, flexible, textile-like OKATECH insert is exposed to temperature fluctuations. This is inherent to the material and does not constitute a defect.

When viewed from inside, it is possible to see in the edge area some of the design features which are used to fasten the respective insert. To conceal these, we recommend fitting an additional edge screen print to the inside (18 mm plus secondary seal).

Installation instructions

OKATECH insulating glass is glazed as per normal insulating glass. During transportation, the insert may slide to the side, creating a greater visible slit between the spacer and the insert or the support profiles could become inclined. We must be notified in writing beforehand of any special loads which may occur during transportation (vibrations/shaking).

For instructions and recommendations for the installation of our insulating glazing, please refer to our information and instructions for customers contained in "Delivery of OKALUX Glass Products" and "General Information on Glazing".

Other printed matter

If you do not have the following printer matter, please request it directly from OKALUX or download it from the Internet at www.okalux.com:

General terms and conditions of business

Product-specific information texts

As well as these, there are the following customer notes:

Customer notes on offers

Customer notes on delivery

Customer notes alarm glass

Customer notes screen printing

Customer notes Structural Glazing / Edge deletion

Customer notes on heat-soak test

Customer notes on glazing

Customer notes SIGNAPUR®

Customer notes OKAWOOD tolerances

Cleaning instructions for OKALUX gen.

Cleaning instructions OKACOLOR

Guideline for visual quality